

# WP 17

## Consumables

**HERMAL WELD®**  
THE SIGN OF QUALITY FOR WELDING PRODUCTS



No.	Part No.	Description
1	WP-17	TORCH BODY 150A
2	57Y02	LONG BACK CAP
3	57Y04	SHORT BACK CAP
4	18CG	CUP GASKET
5	-	Collet (See Chart A)
6	-	Collet Body (See Chart A)
7	-	Alumina Nozzles (See Chart B)
8	54N63	Lg.Diameter GAS LENS INSULATOR
9	-	Lg. Diameter Gas Lens (See Chart A)
10	-	Lg. Diameter Gas Lens NOZZLES (See Chart B)
11	54N01	GAS LENS INSULATOR
12	-	GAS LENS (See Chart A)
13	-	Alumina Gas Lens NOZZLES (See Chart A)
14	18-7	INSERT
15	-	STUBBY Collet (See Chart A)
16	17CB20	STUBBY Collet BODY (See Chart A)
17	-	STUBBY Alumina NOZZLES (See Chart B)
18	-	POWER CABLE ADAPTOR
19	H100	HANDLE
20	WP-17V	TORCH BODY W/C VALVE
21	VS-2	VALVE STEM
22	-	POWER CABLE 2 PIECE
23	-	POWER CABLE 1 PIECE
24	SB008/1	CURRENT NIPPLE FRONT
25	SB008/2	NIPPLE AIR COOLED
26	SB008	ADAPTOR FRONT AIR COOLED

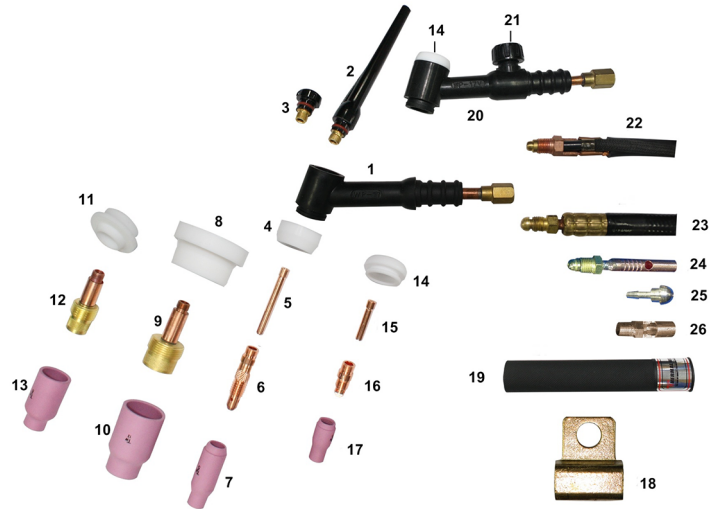


CHART A - COLLETS - COLLETS BODIES - GAS LENS						
Electrode Diameter	.020" (0.5mm)	.040" (1.0mm)	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)
Collet	10N21	10N22	10N23	10N24	10N25	54N20
Collet Body	10N29	10N30	10N31	10N32	10N28	406488
Gas Lens	45V29	45V24	45V25	45V26	45V27	45V28
Lg.Dia.Gas Lens	45V0204		45V116	45V64	995795	45V63
Stubby Collet	-	10N22S	10N23S	10N24S	10N25S	-
Stubby Collet Body	-	17CB20			17CB20	-

CHART B - NOZZLES - HPN-HIGH PERFORMANCE NOZZLES AVAILABLE								
SIZE	4	5	6	7	8	10	12	SHORT
Alumina	10N50	10N49	10N48	10N47	10N46	10N45	10N44	-
Alumina Gas Lens	54N18	54N17	54N16	54N15	54N14	-	-	54N19*
Lg. Dia. Gas Lens	-	-	57N75	-	57N74	53N88	53N87	53N89*
Long Alumina	-	10N49L	10N48L	10N47L	-	-	-	-
Long Gas Lens	-	54N17L	54N16L	54N15L	-	-	-	-
Stubby Alumina	13N08	13N09	13N10	13N11	12N12	13N13	-	-



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